



TECHNICAL DATA SHEET

TDS: FBA3033

FARBEX ALUMINIUM PAINT

FB/A303/3

DESCRIPTION:

Farbex Aluminium Paint contains a metallic aluminium giving a silver finish.

RECOMMENDED USE:

Farbex Aluminium Paint can be used as a heat and light reflective protective finish. For use on car wheels, hot water pipes, radiators, metal car components, anywhere where a high metallic sheen is required on wood or metal surfaces. Heat resistant up to 150 degrees C.

AVAILABILITY:

1 litre, 2,5 litre, 5 litre

FINISH:

High Metallic Sheen

COLOUR:

Silver

TYPICAL S.G. (SPECIFIC GRAVITY):

1.02 @ 20 °C

VOLUME SOLIDS:

42%

WET FILM THICKNESS W.F.T

50 - 60 microns

DRY FILM THICKNESS D.F.T

20 - 25 microns

EXPECTED SPREADING RATE:

15 - 20 sq.m / litre

20 - 25 micron d.f.t.

The practical spreading rate may be lower as this depends on factors such as the porosity and roughness of the surface to be painted and material losses during application.

TYPICAL VISCOSITY:

27 sec. B4 cup @ 25 °C

FLASH POINT:

38 °C (closed cup)

DRYING TIME: @ RECOMMENDED D.F.T

Touch dry: 3 hours @ 20 °C

Hard dry: 12 hours @ 20 °C

Full hardness: 5 - 7 days @ 20 °C

Low temperature and high humidity will adversely affect application, drying and performance of any coating.

MINIMUM OVERCOATING TIME:

12 hours or overnight

APPLICATION SPECIAL CONDITIONS:

N/A

VOC CONTENT:

482 g / litre

VOC's (Volatile Organic Compounds) contribute to atmospheric pollution

APPLICATION DETAILS:

Application N/A
restrictions

Method: Brush Airless Spray

Thinner N/A N/A
(Max vol):

Nozzle size: 0.013"

Nozzle 2000 psi (138
pressure: bar)

Cleaning Thinners 14
solvent:

Recoat 12 hours or
interval: overnight

SURFACE PREPARATION:

Ensure all surfaces are clean, dry and free from grease, oil and any other contaminants.

Bare steel should be free from dust, rust and

For further advice contact Farbex Technical Services on 021 470 3596

The physical constants are subject to normal manufacturing tolerances.

Farbex Coatings

Unit 3, Centrepont, Centre Park Road, Cork, Ireland

Tel.: 021 470 3596

FARBEX ALUMINIUM PAINT**FB/A303/3**

scale. Blast cleaning to SA 2½ is recommended. If blast cleaning is impractical, mechanical cleaning should be employed as hand cleaning does not clean the steel to the required degree. Any oil or grease should be removed with solvent before de-rusting. Where blast cleaning is carried out after assembly, special attention must be paid to edges, corners, nuts, bolts welds, etc. Welds should, if necessary be ground and all weld spatter, slag etc. must be removed.

The information given in this data sheet is based on experience and is accurate to the best of our knowledge. No guarantee should be implied, however, as the conditions of use are beyond our control. This data sheet does not constitute a specification. In case of doubt as to the suitability of the product please contact our Technical Service Department on 021 470 3596.

MIXING INSTRUCTIONS:

Mix well before use.

APPLICATION CONDITIONS:

As dictated by normal good painting practice. In confined spaces, provide adequate ventilation during application and drying.

PRECEDING COAT:

N/A

SUBSEQUENT COAT:

Farbex Aluminium Paint.

REMARKS:**HEALTH AND SAFETY:**

See safety data sheet - SDS 11225

ISSUED:

04 March 2010

REVISION:

0

For further advice contact Farbex Technical Services on 021 470 3596
The physical constants are subject to normal manufacturing tolerances.

Farbex Coatings
Unit 3, Centrepont, Centre Park Road, Cork, Ireland
Tel.: 021 470 3596